



**MOTOROLA**

**RECTIFIER ASSEMBLY**

...utilizing individual void-free molded rectifiers, interconnected and mounted on an electrically isolated aluminum heat sink by a high thermal-conductive epoxy resin.

- 400 Ampere Surge Capability
- Electrically Isolated Base
- 1800 Volt Heat Sink Isolation
- Maximum space saving

**MAXIMUM RATINGS**

Rating (Per Diode)	Symbol	BYT25							Unit
		50	100	200	400	600	800	1000	
Peak Repetitive Reverse Voltage Working Peak Reverse Voltage	$V_{RRM}$ $V_{RWM}$	50	100	200	400	600	800	1000	Volts
DC Blocking Voltage	$V_R$								
DC Output Voltage Resistive Load Capacitive Load	Vdc	30 50	62 100	124 200	250 400	380 600	500 800	630 1000	Volts
Sine Wave RMS Input Voltage	$V_R(RMS)$	35	70	140	280	420	560	700	Volts
Average Rectified Forward Current (Single phase bridge, resistive load, 50 Hz, $T_C = 55^\circ C$ )	$I_O$	25							Amp
Non-Repetitive Peak Surge Current applied (Surge at rated load conditions)	$I_{FSM}$	400							Amp
Operating and Storage Junction	$T_J, T_{stg}$	-60 to +175							$^\circ C$

**THERMAL CHARACTERISTICS**

Characteristic	Symbol	Typ	Max	Unit
Thermal Resistance, Junction to Case Each Die	$R_{\theta JC}$	8.0	10	$^\circ C/W$
Total Bridge		2.0	2.8	

**ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ C$  unless otherwise noted)**

Characteristic	Symbol	Min	Typ	Max	Unit
Instantaneous Forward Voltage (Per Diode) ( $i_F = 40 A$ )	$V_F$	-	0.95	1.05	Volts
Reverse Current (Per Diode) (Rated $V_R$ )	$I_R$	-	-	0.10	mA

**MECHANICAL CHARACTERISTICS**

**CASE:** Plastic case with an electrically isolated aluminum base.

**POLARITY:** Terminal designation embossed on case:  
+ DC output  
- DC output  
AC not marked

**MOUNTING POSITION:** Bolt down. Highest heat transfer efficiency accomplished through the surface opposite the terminals. Use silicone heat sink compound on mounting surface for maximum heat transfer.

**WEIGHT:** 25 grams (approx.)

**TERMINALS:** Suitable for fast-on connections. Readily solderable, corrosion resistant. Soldering recommended for applications greater than 15 amperes.

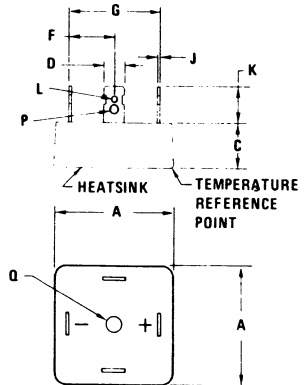
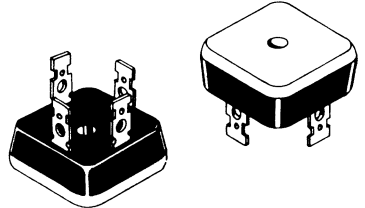
**MOUNTING TORQUE:** 20 in. lb. max.

**BYT 25—50 thru  
BYT 25—1000 SERIES**



**MINIATURE SINGLE PHASE  
FULL-WAVE BRIDGE**

**25 AMPERES  
50—1000 VOLTS**



NOTE:

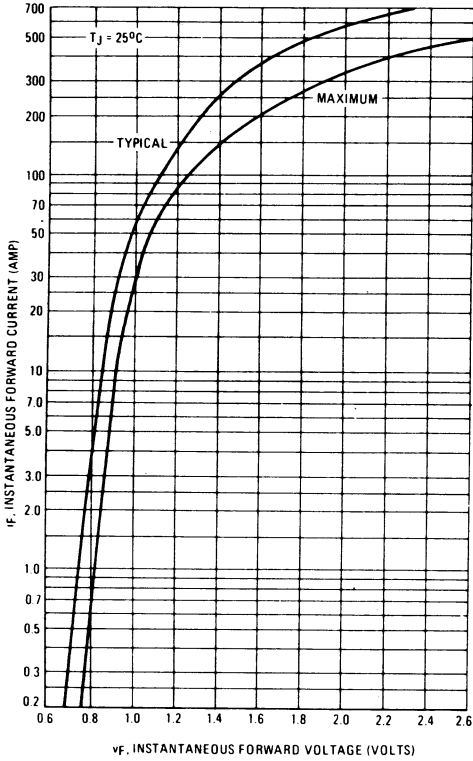
1. DIM "Q" SHALL BE MEASURED ON HEATSINK SIDE OF PKG.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	25.65	26.16	1.010	1.030
C	12.44	13.97	0.490	0.550
D	6.10	6.60	0.240	0.260
F	10.01	10.49	0.394	0.413
G	19.99	21.01	0.787	0.827
J	0.71	0.86	0.028	0.034
K	10.41	11.43	0.410	0.450
L	1.52	2.06	0.060	0.081
P	2.79	2.92	0.110	0.115
Q	4.42	4.67	0.174	0.184

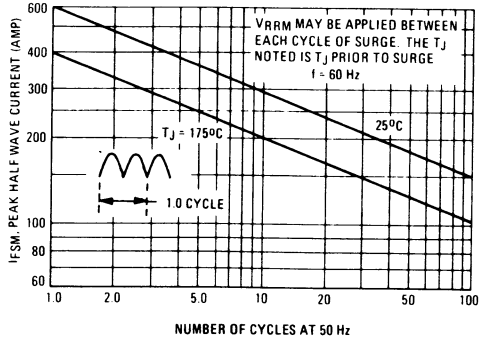
CASE 309A-03

# BY T 25 SERIES

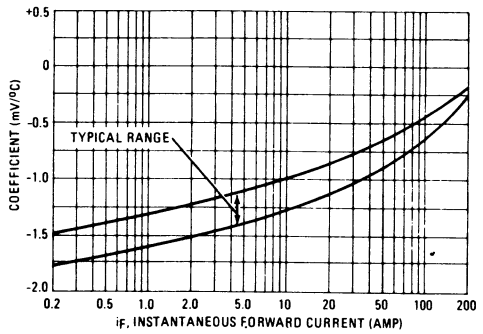
**FIGURE 1 – FORWARD VOLTAGE**



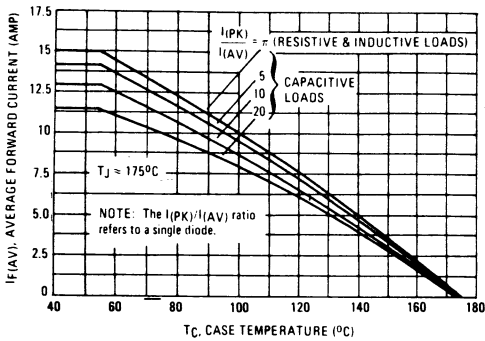
**FIGURE 2 – NON REPETITIVE SURGE CURRENT**



**FIGURE 3 – FORWARD VOLTAGE TEMPERATURE COEFFICIENT**



**FIGURE 4 – CURRENT DERATING**



**FIGURE 5 – FORWARD POWER DISSIPATION**

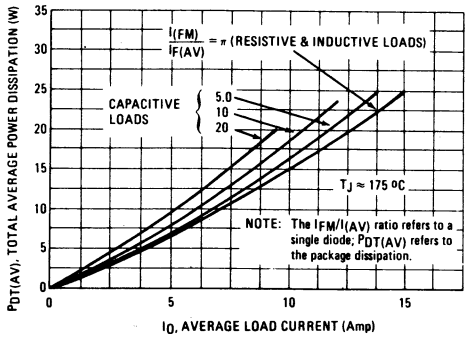
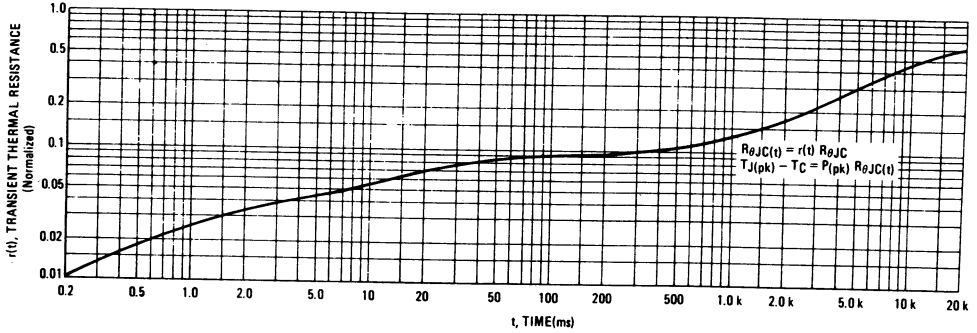


FIGURE 6 - TYPICAL THERMAL RESPONSE



NOTE 1

DUTY CYCLE  $D = t_p / t_1$   
 PEAK POWER  $P_{pk}$  is peak of an equivalent square power pulse

To determine maximum junction temperature of the diode in a given situation, the following procedure is recommended.  
 The temperature of the case should be measured using a thermocouple placed on the case at the temperature reference point (see the outline drawing on page 1). The thermal mass connected to the case is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady state conditions are achieved. Using the measured value of  $T_C$ , the junction temperature may be determined by:

$$T_J = T_C + \Delta T_{JC}$$

where  $\Delta T_{JC}$  is the increase in junction temperature above the case temperature. It may be determined by:

$$\Delta T_{JC} = P_{pk} \cdot R_{\theta JC} [D + (1 - D) \cdot r(t_1 + t_p) + r(t_p) - r(t_1)]$$

where  
 $r(t)$  = normalized value of transient thermal resistance at time,  $t$ , from Figure 8, i.e.,  
 $r(t_1 + t_p)$  = normalized value of transient thermal resistance at time  $t_1 + t_p$ .

FIGURE 7 - CAPACITANCE

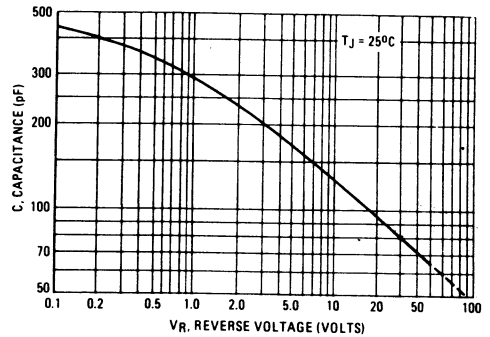


FIGURE 8 - FORWARD RECOVERY TIME

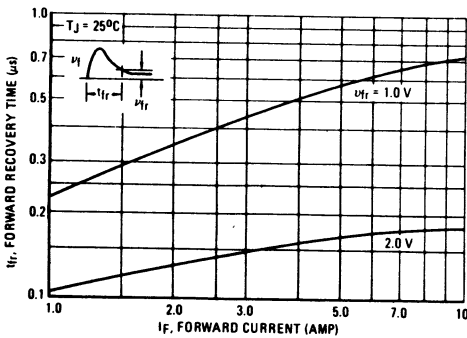
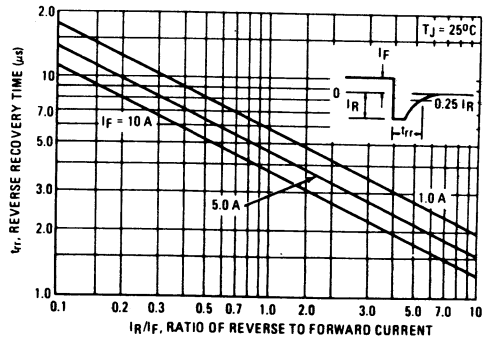


FIGURE 9 - REVERSE RECOVERY TIME





**MOTOROLA**

**RECTIFIER ASSEMBLY**

... utilizing individual void-free molded MR2500 Series rectifiers, interconnected and mounted on an electrically isolated aluminium heat sink by a high thermal-conductive epoxy resin.

- 400 Ampere surge capability
- Electrically isolated base 1800 volts up to 400 volts products and 2500 volts above
- Fast recovery available on request
- Cost effective in lower current applications
- Maximum power dissipation 67 Watts

**MAXIMUM RATINGS**

Rating (per diode)	Symbol	BYV25-						Unit
		50	100	200	400	600	800	
Peak repetitive reverse voltage	$V_{RRM}$	50	100	200	400	600	800	Volts
Working peak reverse voltage	$V_{RWM}$							
DC blocking voltage	$V_R$							
DC output voltage resistive load	$V_{dc}$	30	62	124	250	380	500	Volts
Capacitive load		50	100	200	400	600	800	Volts
Sine wave RMS input voltage	$V_R(RMS)$	35	70	140	280	420	560	Volts
Average rectified forward current (single phase bridge, resistive load, 50 Hz, $T_C = 90^\circ C$ )	$I_O$				25			Amps
Non-repetitive peak surge current applied (surge at rated load conditions)	$I_{FSM}$				400			Amps
Operating and storage junction temperature range	$T_J, T_{stg}$				-65 to +175			$^\circ C$

**THERMAL CHARACTERISTICS (total bridge)**

Characteristic	Symbol	Typ	Max.	Unit
Thermal resistance, junction to case	$R_{\theta JC}$	1.4	1.87	$^\circ C/W$

**ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ C$  unless otherwise noted)**

Characteristic	Symbol	Min.	Typ	Max.	Unit
Instantaneous forward voltage (per diode) ( $I_F = 39 A$ )	$V_F$	-	1.0	1.1	Volts
Reverse current (per diode) (rated $V_R$ )	$I_R$	-	-	0.10	mA

**MECHANICAL CHARACTERISTICS**

**Case:** plastic case with electrically isolated aluminium base.

**Polarity:** terminal designation embossed on case: + DC output, - DC output, AC not marked.

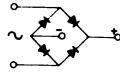
**Mounting position:** bolt down, highest heat transfer efficiency accomplished through the surface opposite the terminals. Use silicon grease on mounting surface for maximum heat transfer.

**Weight:** 40 grams (approx.).

**Terminals:** suitable for fast-on connections. Readily solderable, corrosion resistant. Soldering recommended for applications greater than 15 Amperes.

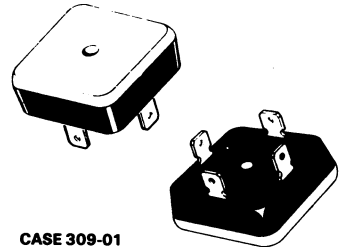
**Mounting torque:** 0.23 kg/m max.

**BYV25-50  
thru  
BYV25-800**

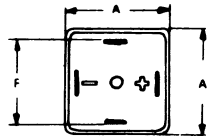
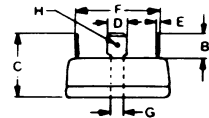


**SINGLE-PHASE  
FULL-WAVE BRIDGE**

**25 AMPERES  
50 - 800 VOLTS**



**CASE 309-01**



DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	1.368	1.387	34.75	35.25
B	.344	.384	8.75	9.25
C	.836	.875	21.25	22.25
D	.244	.251	6.20	6.40
E	.030	.032	0.77	0.83
F	1.102	1.125	28.00	28.60
G	.165	.177	4.20	4.50
H	.064	.068	1.65	1.75

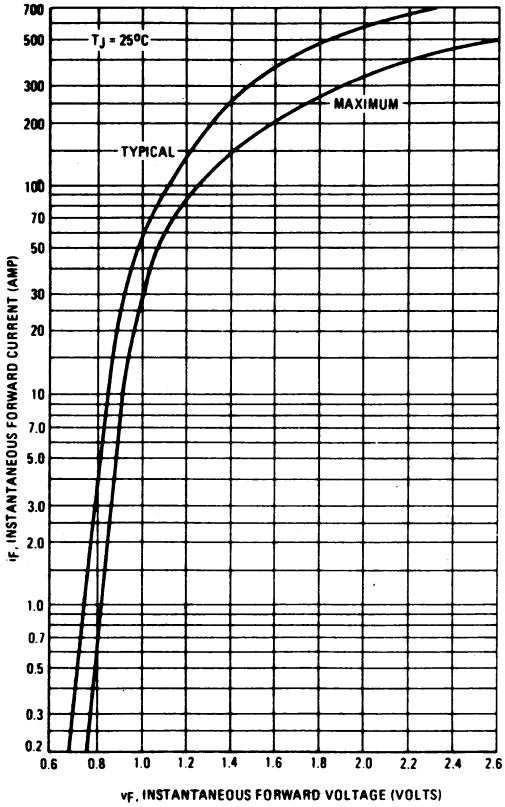
**NOTES**

1. Hole is counter sunk for # 6 socket head screw.
2. Dim. "B", "C", "D", "E" and "H" are typical.

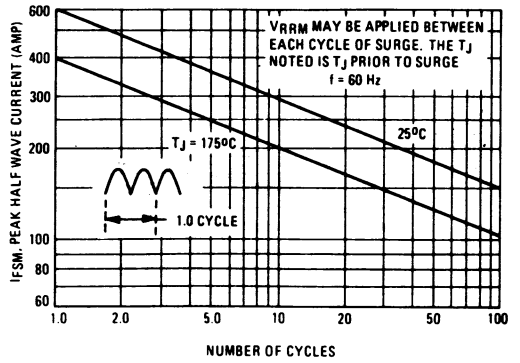
**CASE 309-01**

# BYV25-50 thru BYV25-800

**FIGURE 1 – FORWARD VOLTAGE**

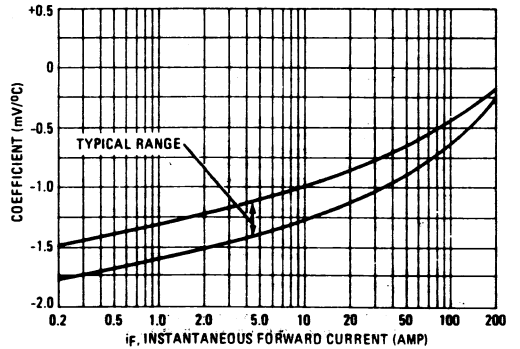


**FIGURE 2 – NON REPETITIVE SURGE CURRENT**

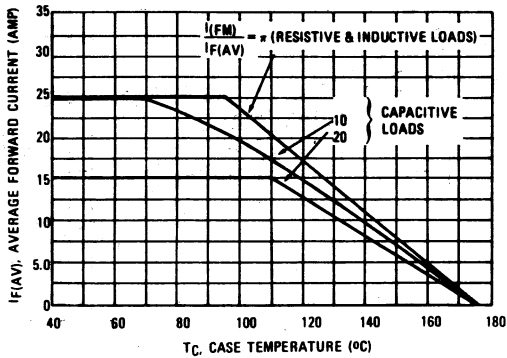


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**FIGURE 3 – FORWARD VOLTAGE TEMPERATURE COEFFICIENT**



**FIGURE 4 – CURRENT DERATING**



**FIGURE 5 – FORWARD POWER DISSIPATION**

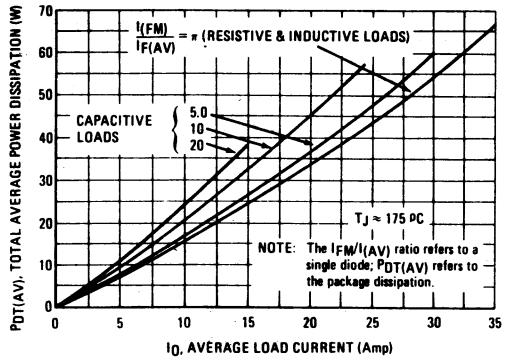
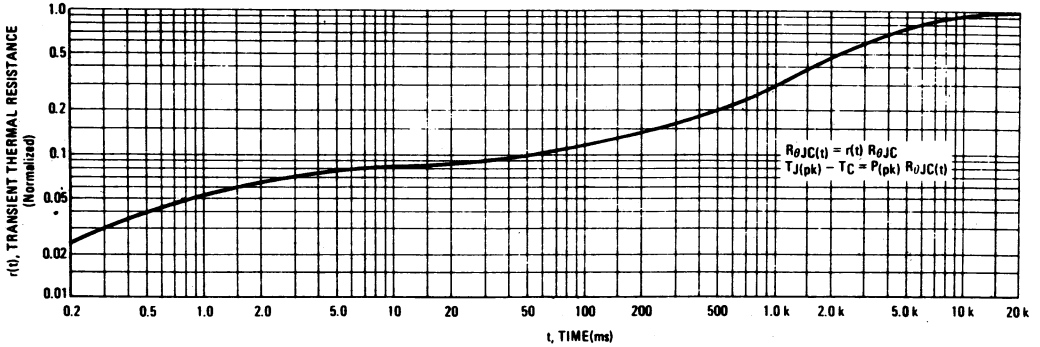


FIGURE 6 - TYPICAL THERMAL RESPONSE



NOTE 1

DUTY CYCLE  $D = t_p / t_1$   
 PEAK POWER  $P_{pk}$  is peak of an equivalent square power pulse

To determine maximum junction temperature of the diode in a given situation, the following procedure is recommended.  
 The temperature of the case should be measured using a thermocouple placed on the case at the temperature reference point (see the outline drawing on page 1). The thermal mass connected to the case is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady state conditions are achieved. Using the measured value of  $T_C$ , the junction temperature may be determined by:

$$T_J = T_C + \Delta T_{JC}$$

where  $\Delta T_{JC}$  is the increase in junction temperature above the case temperature. It may be determined by:

$$\Delta T_{JC} = P_{pk} \cdot R_{\theta JC} [D + (1 - D) \cdot (r(t_1 + t_p) + r(t_p) - r(t_1))]$$

where  
 $r(t)$  = normalized value of transient thermal resistance at time,  $t$ , from Figure 8, i.e.,  
 $r(t_1 + t_p)$  = normalized value of transient thermal resistance at time  $t_1 + t_p$

FIGURE 7 - CAPACITANCE

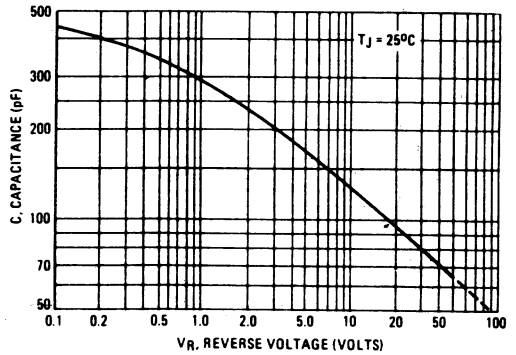


FIGURE 8 - FORWARD RECOVERY TIME

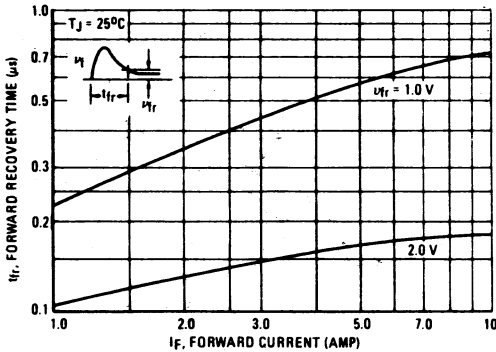
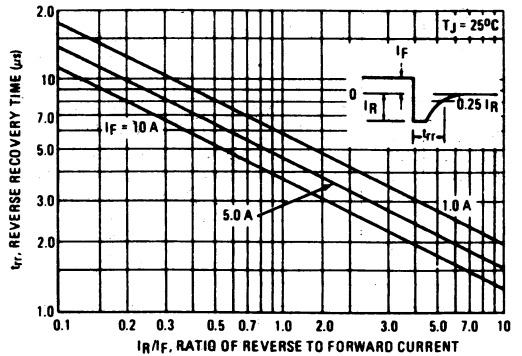


FIGURE 9 - REVERSE RECOVERY TIME





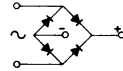
**MOTOROLA**

# BYW 20 SERIES

## RECTIFIER ASSEMBLY

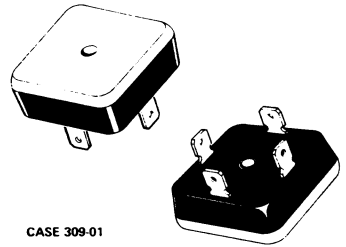
... utilizing individual void-free molded MR2500 Series rectifiers, interconnected and mounted on an electrically isolated aluminium heat sink by a high thermal-conductive epoxy resin.

- 400 Ampere Surge Capability
- Electrically Isolated Base (Isolation Breakdown Voltage 2.5 KV).
- Cost Effective in Lower Current Applications
- Maximum Power Dissipation 25 Watts



## SINGLE-PHASE FULL-WAVE BRIDGE

**15 AMPERES  
50-1000 VOLTS**



CASE 309-01

### MAXIMUM RATINGS

Rating (Per Diode)	Symbol	BYW 20	BYW 21	BYW 22	BYW 24	BYW 26	BYW 28	BYW 79	Unit
Peak Repetitive Reverse Voltage	$V_{RRM}$	50	100	200	400	600	800	1000	Volts
Working Peak Reverse Voltage	$V_{RWM}$								
DC Blocking Voltage	$V_R$								
DC Output Voltage	Vdc								Volts
Resistive Load		30	62	124	250	380	500	630	
Capacitive Load		50	100	200	400	600	800	1000	
Sine Wave RMS Input Voltage	$V_R(RMS)$	35	70	140	280	420	560	700	Volts
Average Rectified Forward Current (Single phase bridge, resistive load, 50 Hz, $T_C = 55^\circ C$ )	$I_O$				15				Amp
Non-Repetitive Peak Surge Current applied (at rated load conditions)	$I_{FSM}$				400				Amp
Operating and Storage Junction Temperature Range	$T_J, T_{stg}$				-65 to +175				$^\circ C$

### THERMAL CHARACTERISTICS (Total Bridge)

Characteristic	Symbol	Typ	Max	Unit
Thermal Resistance, Junction to Case	$R_{\theta JC}$	2.1	2.75	$^\circ C/W$

### ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ C$ unless otherwise noted)

Characteristic	Symbol	Min	Typ	Max	Unit
Instantaneous Forward Voltage (Per Diode) ( $I_F = 24 A$ )	$V_F$	-	1.0	1.10	Volts
Reverse Current (Per Diode) (Rated $V_R$ )	$I_R$	-	-	0.10	mA

### MECHANICAL CHARACTERISTICS

**CASE:** Plastic case with electrically isolated aluminum base.

**POLARITY:** Terminal designation embossed on case:

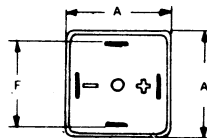
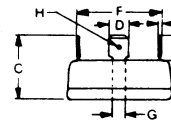
- + DC output.
- DC output.
- AC not marked.

**MOUNTING POSITION:** Bolt down. Highest heat transfer efficiency accomplished through the surface opposite the terminals. Use silicon grease on mounting surface for maximum heat transfer.

**WEIGHT:** 40 grams (approx.)

**TERMINALS:** Suitable for fast-on connections. Readily solderable, corrosion resistant. Soldering recommended for applications greater than 15 Amperes.

**MOUNTING TORQUE:** 0.23 Kg.-m. Max.



Dim	Inches		Millimeters	
	Min	Max	Min	Max
A	1.368	1.387	34.75	35.25
B	.344	.364	8.75	9.25
C	.836	.875	21.25	22.25
D	.244	.251	6.20	6.40
E	.030	.032	0.77	0.83
F	1.102	1.125	28.00	28.60
G	.165	.177	4.20	4.50
H	.064	.068	1.65	1.75

### NOTES

1. Hole is counter sunk for # 6 socket head screw.
2. Dim. "B", "C", "D", "E" and "H" are typical.

FIGURE 1 - FORWARD VOLTAGE

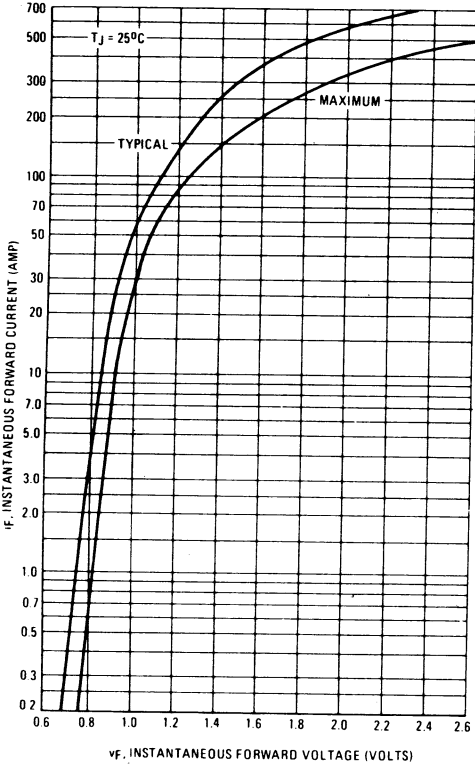


FIGURE 2 - NON REPETITIVE SURGE CURRENT

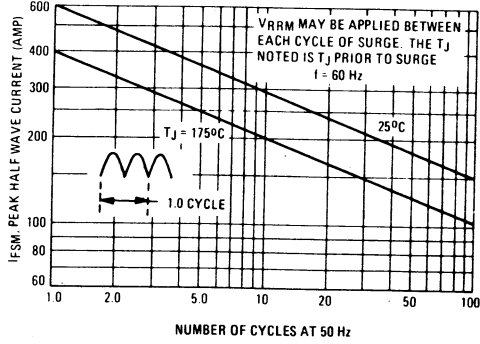


FIGURE 3 - FORWARD VOLTAGE TEMPERATURE COEFFICIENT

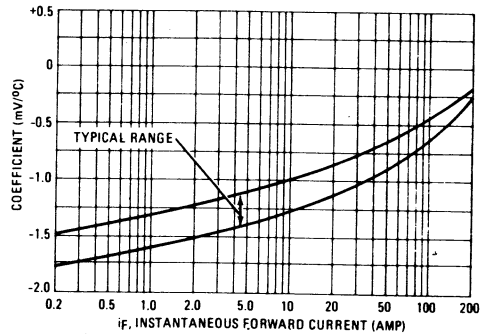


FIGURE 4 - CURRENT DERATING

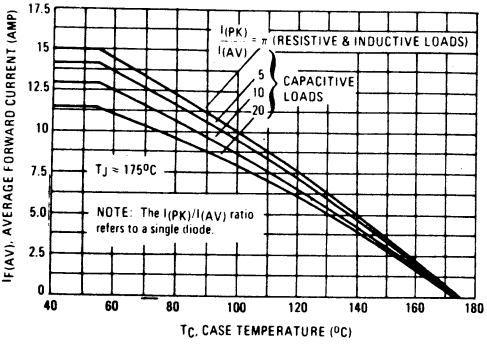


FIGURE 5 - FORWARD POWER DISSIPATION

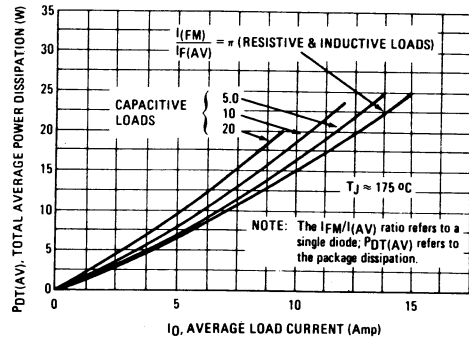
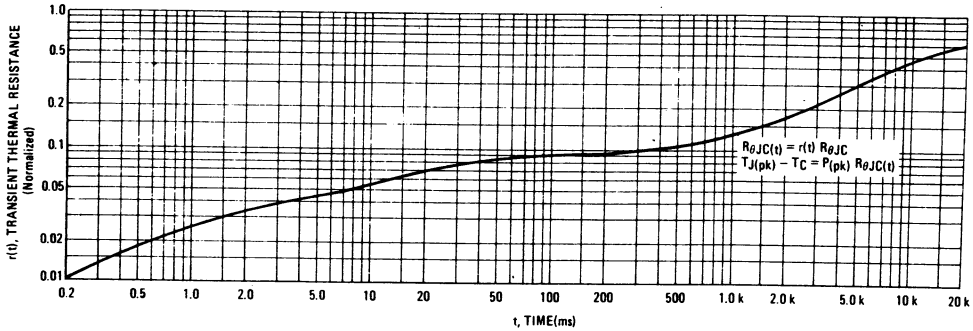




FIGURE 6 - TYPICAL THERMAL RESPONSE



NOTE 1

DUTY CYCLE  $D = t_p / t_1$   
 PEAK POWER  $P_{pk}$  is peak of an equivalent square power pulse

To determine maximum junction temperature of the diode in a given situation, the following procedure is recommended.  
 The temperature of the case should be measured using a thermocouple placed on the case at the temperature reference point (see the outline drawing on page 1). The thermal mass connected to the case is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady state conditions are achieved. Using the measured value of  $T_C$ , the junction temperature may be determined by:  
 $T_J = T_C + \Delta T_{JC}$   
 where  $\Delta T_{JC}$  is the increase in junction temperature above the case temperature. It may be determined by:  
 $\Delta T_{JC} = P_{pk} \cdot R_{\theta JC} [D + (1 - D) \cdot r(t_1 + t_p) + r(t_p) - r(t_1)]$   
 where  
 $r(t)$  = normalized value of transient thermal resistance at time,  $t$ , from Figure 8, i.e.,  
 $r(t_1 + t_p)$  = normalized value of transient thermal resistance at time  $t_1 + t_p$ .

FIGURE 7 - CAPACITANCE

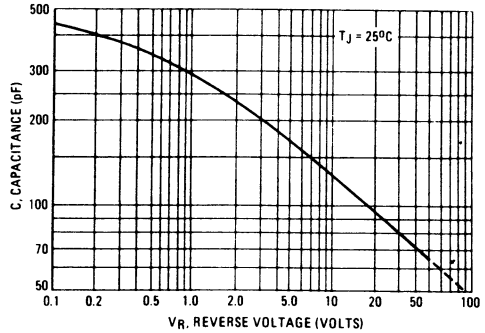


FIGURE 8 - FORWARD RECOVERY TIME

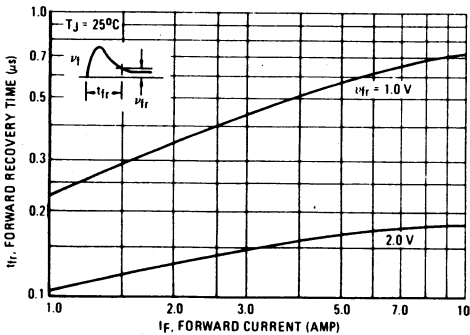
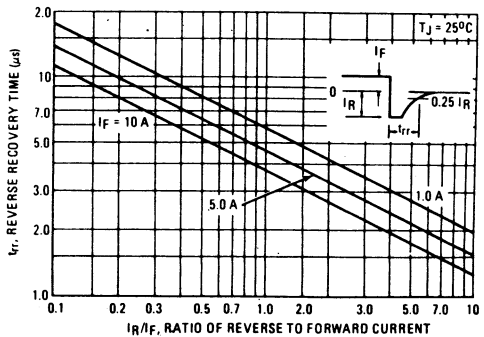


FIGURE 9 - REVERSE RECOVERY TIME





**MOTOROLA**

**RECTIFIER ASSEMBLY**

... utilizing individual void-free molded MR2500 Series rectifiers, interconnected and mounted on an electrically isolated aluminium heat sink by a high thermal-conductive epoxy resin.

- 400 Ampere Surge Capability
- Electrically Isolated Base (Isolation Breakdown Voltage 2.5 KV).
- Fast Recovery Available on Request
- Cost Effective in Lower Current Applications
- Maximum Power Dissipation 67 Watts

**MAXIMUM RATINGS**

Rating (Per Diode)	Symbol	BYW 60	BYW 61	BYW 62	BYW 64	BYW 66	BYW 68	BYW 89	Unit
Peak Repetitive Reverse Voltage	$V_{RRM}$	50	100	200	400	600	800	1000	Volts
Working Peak Reverse Voltage	$V_{RWM}$								
DC Blocking Voltage	$V_R$								
DC Output Voltage	$V_{dc}$								Volts
Resistive Load		30	62	124	250	380	500	630	
Capacitive Load		50	100	200	400	600	800	1000	
Sine Wave RMS Input Voltage	$V_R(RMS)$	35	70	140	280	420	560	700	Volts
Average Rectified Forward Current (Single phase bridge, resistive load, 50 Hz, $T_C = 55^\circ C$ )	$I_O$				35				Amp
Non-Repetitive Peak Surge Current applied (Surge at rated load conditions)	$I_{FSM}$				400				Amp
Operating and Storage Junction Temperature Range	$T_J, T_{stg}$				-65 to +175				$^\circ C$

**THERMAL CHARACTERISTICS (Total Bridge)**

Characteristic	Symbol	Typ	Max	Unit
Thermal Resistance, Junction to Case	$R_{\theta JC}$	1.4	1.87	$^\circ C/W$

**ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ C$  unless otherwise noted)**

Characteristic	Symbol	Min	Typ	Max	Unit
Instantaneous Forward Voltage (Per Diode) ( $I_F = 55 A$ )	$V_F$	-	1.0	1.1	Volts
Reverse Current (Per Diode) (Rated $V_R$ )	$I_R$	-	-	0.10	mA

**MECHANICAL CHARACTERISTICS**

**CASE:** Plastic case with electrically isolated aluminum base.

**POLARITY:** Terminal designation embossed on case:

- + DC output,
- DC output,
- AC not marked.

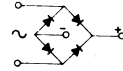
**MOUNTING POSITION:** Bolt down. Highest heat transfer efficiency accomplished through the surface opposite the terminals. Use silicon grease on mounting surface for maximum heat transfer.

**WEIGHT:** 40 grams (approx.)

**TERMINALS:** Suitable for fast-on connections. Readily solderable, corrosion resistant. Soldering recommended for applications greater than 15 Amperes.

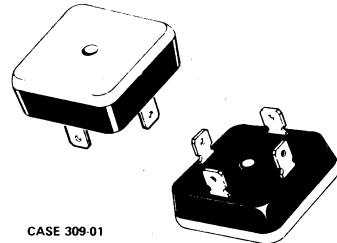
**MOUNTING TORQUE:** 0.23 Kg.-m. Max.

**BYW 60 SERIES**

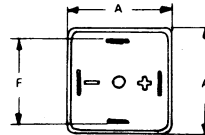
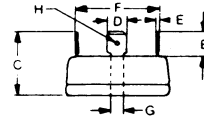


**SINGLE-PHASE FULL-WAVE BRIDGE**

35 AMPERES  
50-1000 VOLTS



CASE 309 01



Dim	Inches		Millimeters	
	Min	Max	Min	Max
A	1.368	1.387	34.75	35.25
B	.344	.364	8.75	9.25
C	.836	.875	21.25	22.25
D	.244	.251	6.20	6.40
E	.030	.032	0.77	0.83
F	1.102	1.125	28.00	28.60
G	.165	.177	4.20	4.50
H	.064	.068	1.65	1.75

**NOTES**

1. Hole is counter sunk for # 6 socket head screw.
2. Dim. "B", "C", "D", "E" and "H" are typical.

FIGURE 1 - FORWARD VOLTAGE

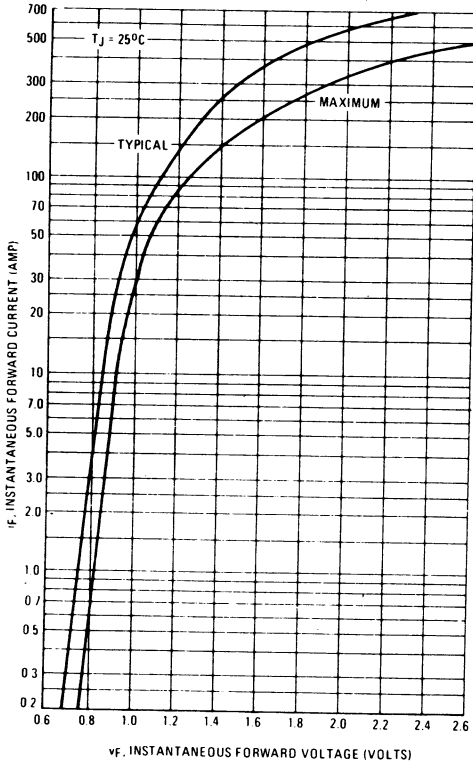


FIGURE 2 - NON REPETITIVE SURGE CURRENT

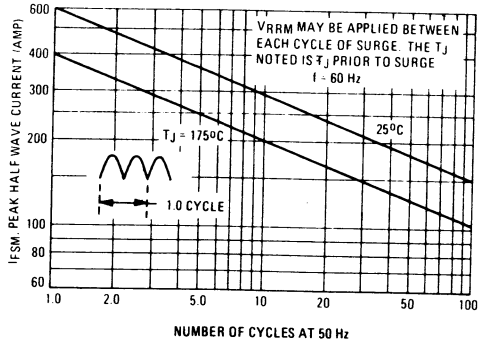


FIGURE 3 - FORWARD VOLTAGE TEMPERATURE COEFFICIENT

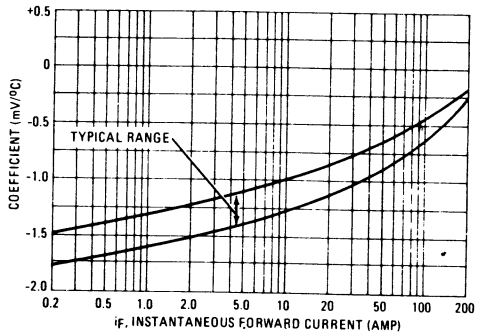


FIGURE 4 - CURRENT DERATING

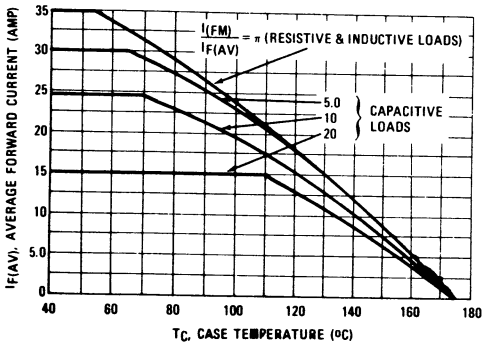


FIGURE 5 - FORWARD POWER DISSIPATION

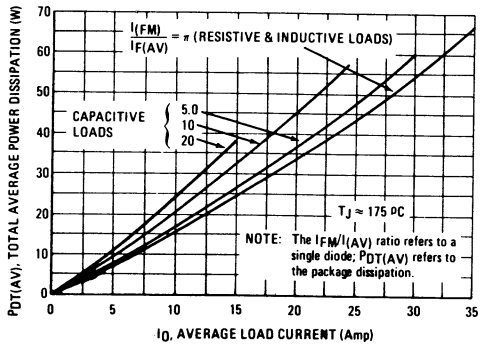
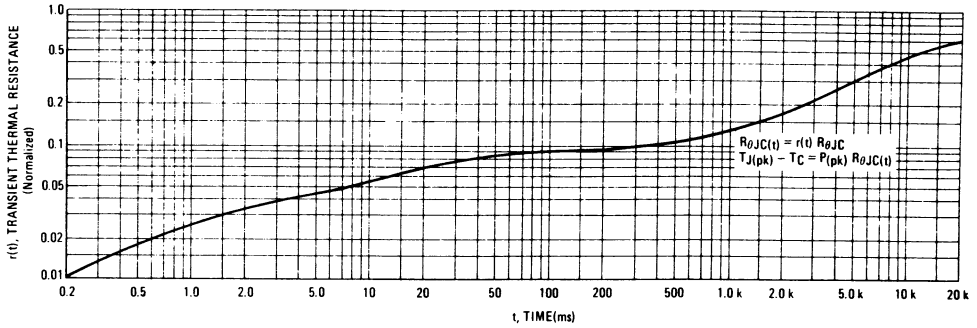


FIGURE 6 - TYPICAL THERMAL RESPONSE



NOTE 1

DUTY CYCLE  $D = t_p / t_1$   
 PEAK POWER  $P_{pk}$  is peak of an equivalent square power pulse

To determine maximum junction temperature of the diode in a given situation, the following procedure is recommended:  
 The temperature of the case should be measured using a thermocouple placed on the case at the temperature reference point (see the outline drawing on page 1). The thermal mass connected to the case is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady state conditions are achieved. Using the measured value of  $T_C$ , the junction temperature may be determined by:

$$T_J = T_C + T_{JC}$$

where  $T_{JC}$  is the increase in junction temperature above the case temperature. It may be determined by:

$$T_{JC} = P_{pk} \cdot R_{\theta JC} [D + (1 - D) \cdot r(t_1 + t_p) + r(t_p) - r(t_1)]$$

where  $r(t)$  = normalized value of transient thermal resistance at time,  $t$ , from Figure 8, i.e.,  
 $r(t_1 + t_p)$  = normalized value of transient thermal resistance at time  $t_1 + t_p$ .

FIGURE 7 - CAPACITANCE

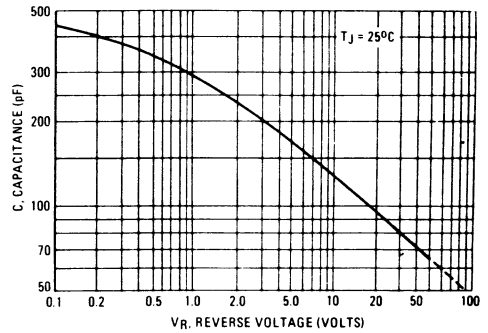


FIGURE 8 - FORWARD RECOVERY TIME

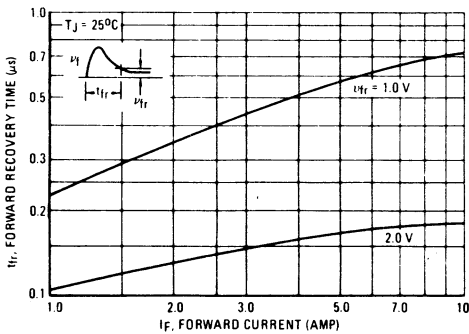
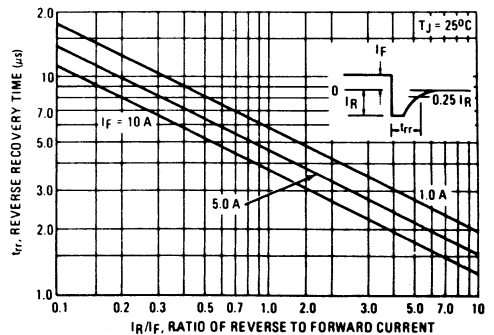


FIGURE 9 - REVERSE RECOVERY TIME





**MOTOROLA**

**RECTIFIER ASSEMBLY**

... utilizing individual void-free molded MR2500 Series rectifiers, interconnected and mounted on an electrically isolated aluminium heat sink by a high thermal-conductive epoxy resin.

- 400 Ampere Surge Capability
- Electrically Isolated Base (Isolation Breakdown Voltage 2.5 KV).
- Cost Effective in Lower Current Applications
- Maximum Power Dissipation 67 Watts

**MAXIMUM RATINGS**

Rating (Per Diode)	Symbol	BYW 60M	BYW 61 M	BYW 62 M	BYW 64 M	BYW 66 M	BYW 68 M	BYW 89 M	Unit
Peak Repetitive Reverse Voltage	$V_{RRM}$	50	100	200	400	600	800	1000	Volts
Working Peak Reverse Voltage	$V_{RWM}$								
DC Blocking Voltage	$V_R$								
DC Output Voltage	$V_{dc}$								Volts
Resistive Load		30	62	124	250	380	500	630	
Capacitive Load		50	100	200	400	600	800	1000	
Sine Wave RMS Input Voltage	$V_R(RMS)$	35	70	140	280	420	560	700	Volts
Average Rectified Forward Current	$I_O$	30							Amp
Single phase bridge, resistive loads, 50 Hz									
Common Heatsink mounting, Case temp.: 50° C									
Non-Repetitive Peak Surge Current applied (Surge at rated load conditions)	$I_{FSM}$	400							Amp
Operating and Storage Junction Temperature Range	$T_J, T_{stg}$	-65 to +175							°C

**THERMAL CHARACTERISTICS (Total Bridge)**

Characteristic	Symbol	Typ	Max	Unit
Thermal Resistance, Junction to Case	$R_{\theta JC}$	1.4	1.87	°C/W

**ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ C$  unless otherwise noted)**

Characteristic	Symbol	Min	Typ	Max	Unit
Instantaneous Forward Voltage (Per Diode) ( $I_F = 55 A$ )	$V_F$	-	1.0	1.1	Volts
Reverse Current (Per Diode) (Rated $V_R$ )	$I_R$	-	-	0.10	mA

**MECHANICAL CHARACTERISTICS**

**CASE:** Plastic case with electrically isolated aluminum base.

**POLARITY:** Terminal designation embossed on case:  
 + DC output,  
 - DC output,  
 AC not marked.

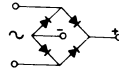
**MOUNTING POSITION:** Bolt down. Highest heat transfer efficiency accomplished through the surface opposite the terminals. Use silicon grease on mounting surface for maximum heat transfer.

**WEIGHT:** 40 grams (approx.)

**TERMINALS:** Suitable for fast-on connections. Readily solderable, corrosion resistant. Soldering recommended for applications greater than 15 Amperes.

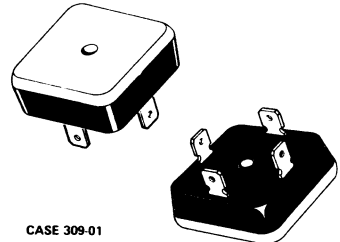
**MOUNTING TORQUE:** 0.23 Kg.-m. Max.

**BYW 60 M SERIES**

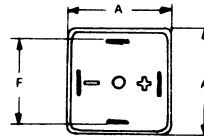
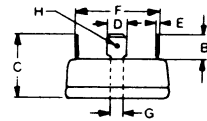


**SINGLE-PHASE FULL-WAVE BRIDGE**

**30 AMPERES  
50-1000 VOLTS**



CASE 309-01



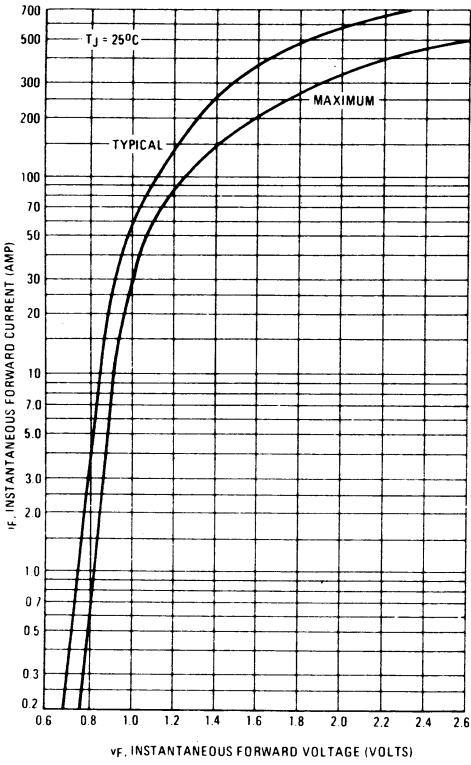
Dim	Inches		Millimeters	
	Min	Max	Min	Max
A	1.368	1.387	34.75	35.25
B	.344	.364	8.75	9.25
C	.836	.875	21.25	22.25
D	.244	.251	6.20	6.40
E	.030	.032	0.77	0.83
F	1.102	1.125	28.00	28.60
G	.165	.177	4.20	4.50
H	.064	.068	1.65	1.75

**NOTES**

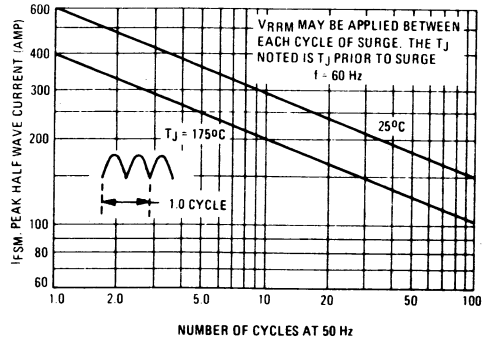
1. Hole is counter sunk for # 6 socket head screw.
2. Dim. "B", "C", "D", "E" and "H" are typical.

# BYW 60M SERIES

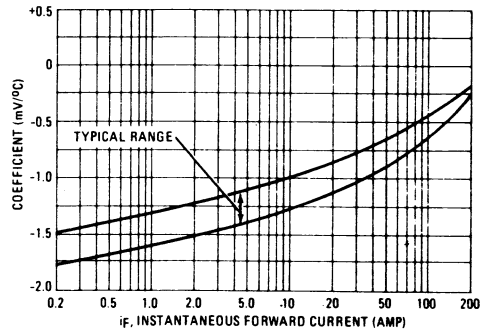
**FIGURE 1 - FORWARD VOLTAGE**



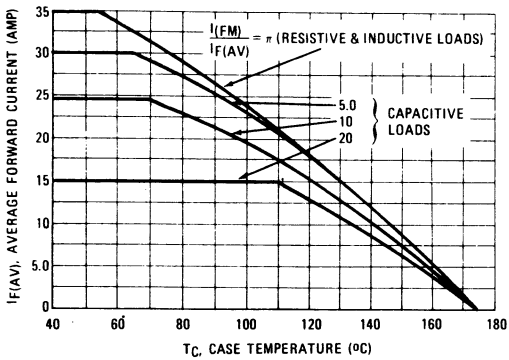
**FIGURE 2 - NON REPETITIVE SURGE CURRENT**



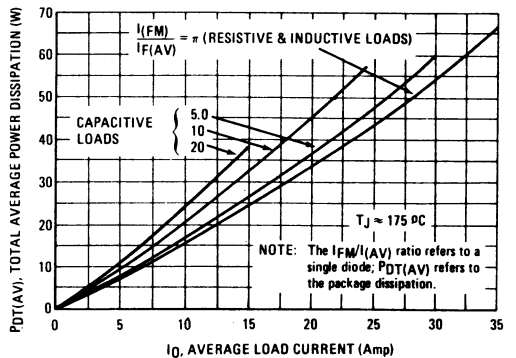
**FIGURE 3 - FORWARD VOLTAGE TEMPERATURE COEFFICIENT**



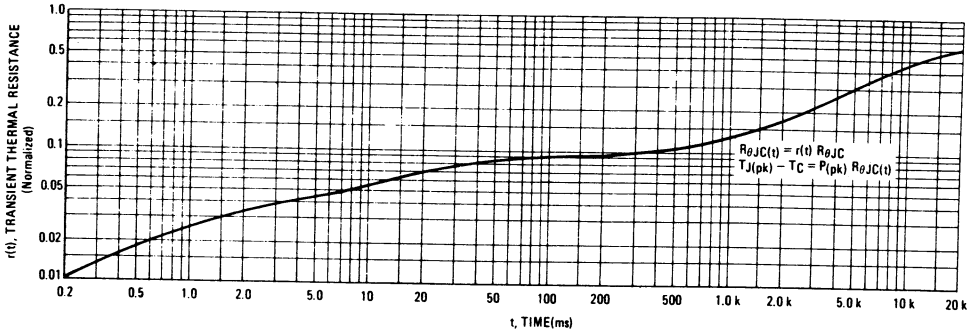
**FIGURE 4 - CURRENT DERATING**



**FIGURE 5 - FORWARD POWER DISSIPATION**



**FIGURE 6 – TYPICAL THERMAL RESPONSE**



**NOTE 1**

DUTY CYCLE  $D = t_p / t_1$   
 PEAK POWER  $P_{pk}$  is peak of an equivalent square power pulse.

To determine maximum junction temperature of the diode in a given situation, the following procedure is recommended.  
 The temperature of the case should be measured using a thermocouple placed on the case at the temperature reference point (see the outline drawing on page 1). The thermal mass connected to the case is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady state conditions are achieved. Using the measured value of  $T_C$ , the junction temperature may be determined by:

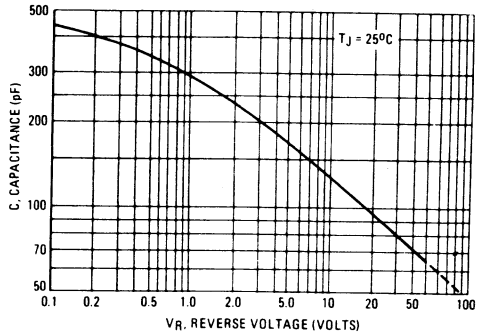
$$T_J = T_C + \Delta T_{JC}$$

where  $\Delta T_{JC}$  is the increase in junction temperature above the case temperature. It may be determined by:

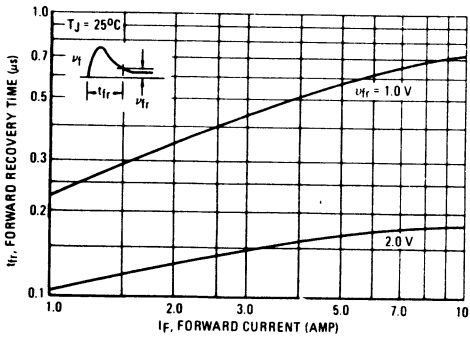
$$\Delta T_{JC} = P_{pk} \cdot R_{\theta JC} [D + (1 - D) \cdot r(t_1 + t_p) + r(t_1) - r(t_1)]$$

where  
 $r(t)$  = normalized value of transient thermal resistance at time,  $t$ , from Figure 8, i.e.,  
 $r(t_1 + t_p)$  = normalized value of transient thermal resistance at time  $t_1 + t_p$ .

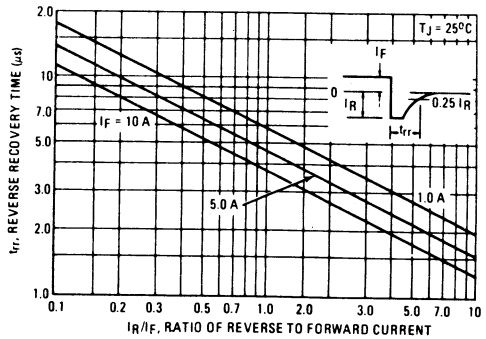
**FIGURE 7 – CAPACITANCE**



**FIGURE 8 – FORWARD RECOVERY TIME**



**FIGURE 9 – REVERSE RECOVERY TIME**





**MOTOROLA**

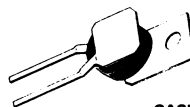
**BYW90-50  
thru  
BYW90-600**

**TAB-MOUNTED MEDIUM-CURRENT  
SILICON RECTIFIERS**

... compact, highly efficient silicon rectifiers for medium current applications requiring:

- High current surge — 400 Amperes at  $T_J = 175^\circ\text{C}$
- Peak performance at elevated temperature — 24 Amperes at  $T_C = 150^\circ\text{C}$
- Low cost
- Same mounting as a TO-220AB

**MEDIUM-CURRENT  
SILICON RECTIFIERS  
50 – 600 VOLTS  
24 AMPERES**



CASE 339-02

**MAXIMUM RATINGS**

Rating	Symbol	BYW90-50	BYW90-100	BYW90-200	BYW90-400	BYW90-600	Unit
Peak repetitive reverse voltage Working peak reverse voltage DC blocking voltage	$V_{RRM}$ $V_{RWM}$ $V_R$	50	100	200	400	600	Volts
Non repetitive peak reverse voltage (half wave, single phase, 60 Hz peak)	$V_{RSM}$	60	120	240	480	720	Volts
Average rectified forward current (Single phase, resistive load, 60 Hz, $T_C = 150^\circ\text{C}$ )	$I_O$	24					Amps
Non repetitive peak surge current (surge applied at rated load conditions, half wave, single phase, 60 Hz)	$I_{FSM}$	400 (for 1 cycle)					Amps
Operating and storage junction Temperature range	$T_J, T_{stg}$	- 65 to + 175					$^\circ\text{C}$

**THERMAL CHARACTERISTICS**

Characteristic	Symbol	Max.	Unit
Thermal resistance, junction to case	$R_{\theta JC}$	0.8	$^\circ\text{C/W}$
Thermal resistance, junction to air, PC board mounts; perpendicular to surface	$R_{\theta JA}$	55	$^\circ\text{C/W}$

**ELECTRICAL CHARACTERISTICS**

Characteristics and Conditions	Symbol	Max.	Unit
Maximum instantaneous forward voltage ( $I_F = 75.4$ Amp, $T_C = 25^\circ\text{C}$ )	$V_F$	1.18	Volts
Maximum reverse current (rated dc voltage) $T_C = 25^\circ\text{C}$ $T_C = 100^\circ\text{C}$	$I_R$	100 500	$\mu\text{A}$

**MECHANICAL CHARACTERISTICS**

**CASE:** Plastic en encapsulated, metal tabs.

**FINISH:** All external surfaces are corrosion resistant and the leads are readily solderable.

**POLARITY:** Cathode to tab with hole; Reverse polarity available by adding "R" Suffix, BYW90-50R.

**MOUNTING TORQUE:** 8 in.-lb. max.

**MAXIMUM TEMPERATURE FOR SOLDERING PURPOSES:**  $350^\circ\text{C}$ , 3/8" from case for 10 seconds.

**WEIGHT:** 3.6 Grams (approximately).



FIGURE 1 - FORWARD VOLTAGE

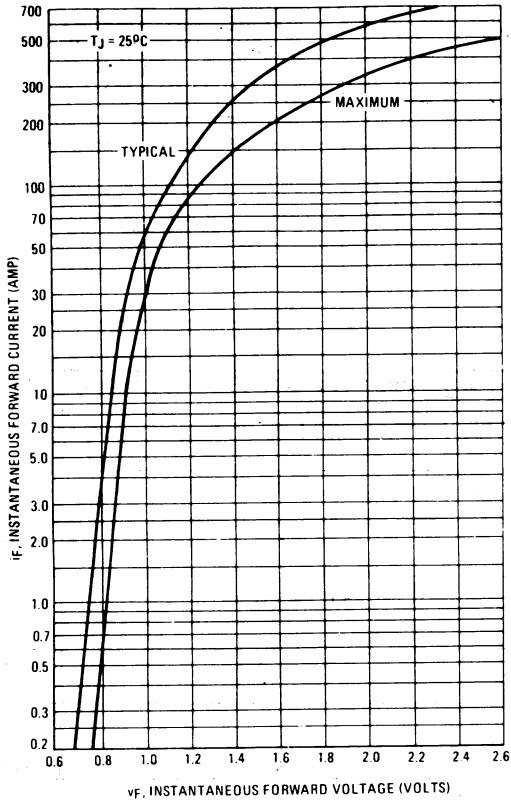


FIGURE 2 - NONREPETITIVE SURGE CURRENT

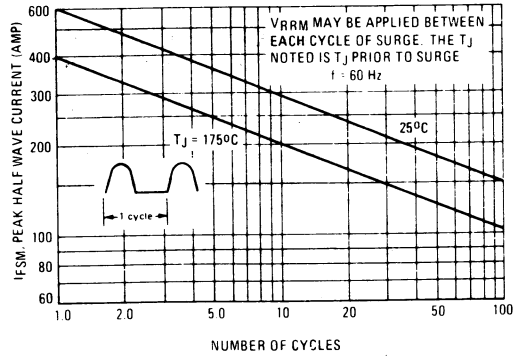


FIGURE 3 - FORWARD VOLTAGE TEMPERATURE COEFFICIENT

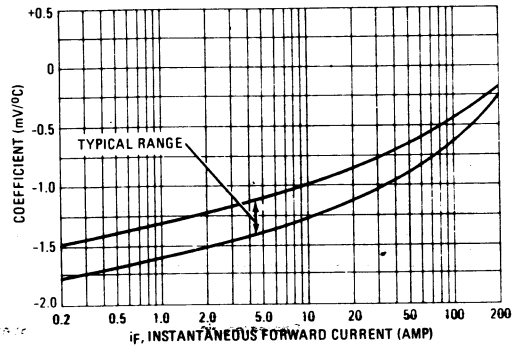


FIGURE 4 - CURRENT DERATING

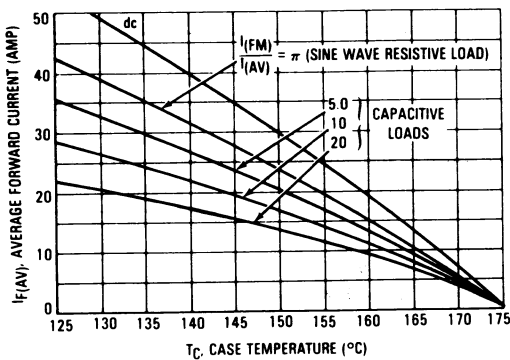
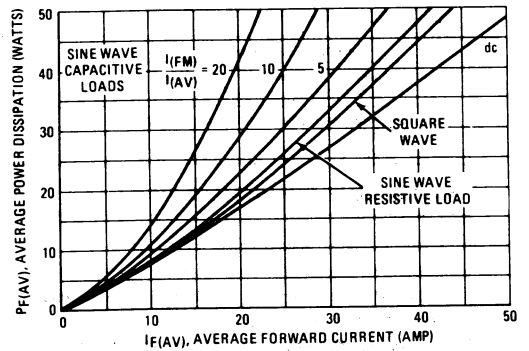
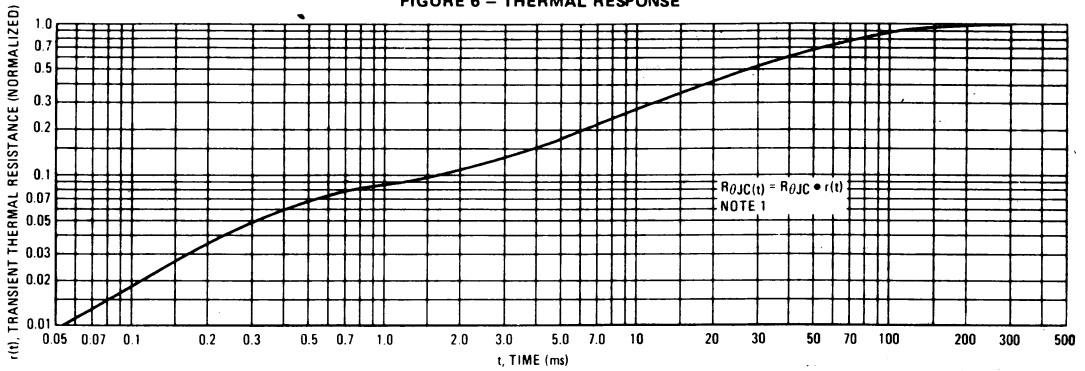


FIGURE 5 - FORWARD POWER DISSIPATION

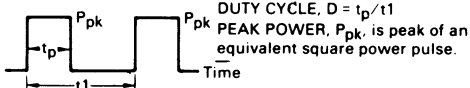


3

FIGURE 6 - THERMAL RESPONSE



NOTE 1



To determine maximum junction temperature of the diode in a given situation, the following procedure is recommended.

The temperature of the case should be measured using a thermocouple placed on the case at the temperature reference point. The thermal mass connected to the case is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady-state conditions are achieved. Using the measured value of  $T_C$ , the junction temperature may be determined by:

$$T_J = T_C + \Delta T_{JC}$$

where  $\Delta T_{JC}$  is the increase in junction temperature above the case temperature. It may be determined by:

$$\Delta T_{JC} = P_{pk} \cdot R_{\theta JC} [D + (1 - D) \cdot r(t_1 + t_p) + r(t_1) - r(t_1)]$$

where

$r(t)$  = normalized value of transient thermal resistance at time,  $t$ , from Figure 3, i.e.:

$r(t_1 + t_p)$  = normalized value of transient thermal resistance at time  $t_1 + t_p$ .

FIGURE 7 - CAPACITANCE

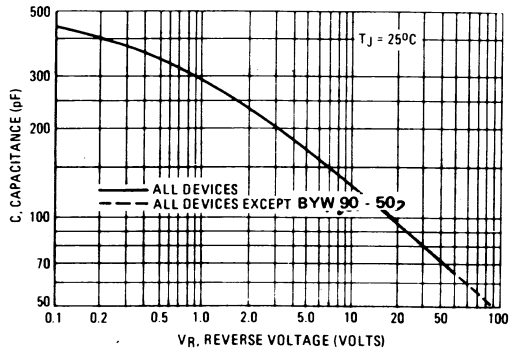


FIGURE 8 - FORWARD RECOVERY TIME

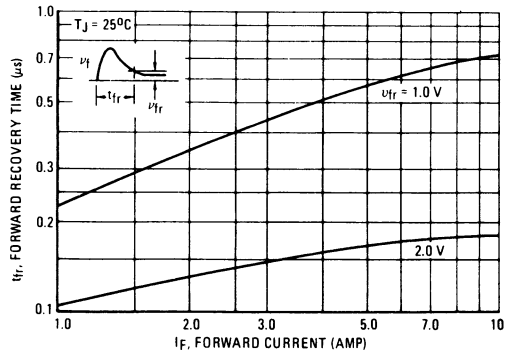
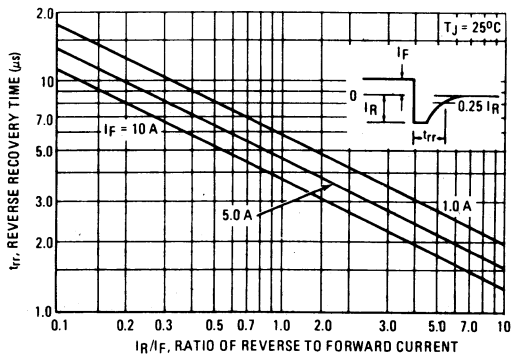
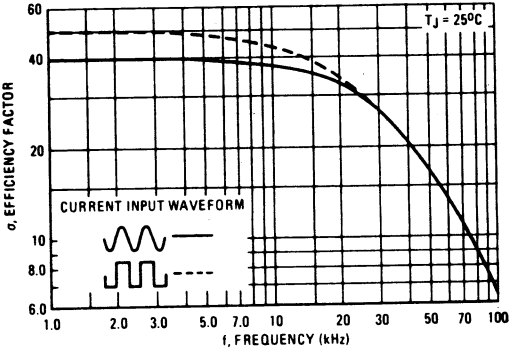


FIGURE 9 - REVERSE RECOVERY TIME

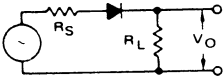


# BYW90-50 thru BYW90-600

FIGURE 10 – RECTIFICATION WAVEFORM EFFICIENCY



**RECTIFICATION EFFICIENCY NOTE**



The rectification efficiency factor  $\alpha$  shown in Figure 10 was calculated using the formula:

$$\alpha = \frac{P_{dc}}{P_{rms}} = \frac{V_O^2(d.c)}{V_O^2(rms)} \cdot 100\% = \frac{V_O^2(d.c)}{V_O^2(ac) + V_O^2(d.c)} \cdot 100\% \quad (1)$$

For a sine wave input  $V_m \sin(\omega t)$  to the diode, assume lossless, the maximum theoretical efficiency factor becomes:

$$\alpha_{(sine)} = \frac{V_m^2}{4R_L} \cdot 100\% = \frac{4}{\pi^2} \cdot 100\% \approx 40.6\% \quad (2)$$

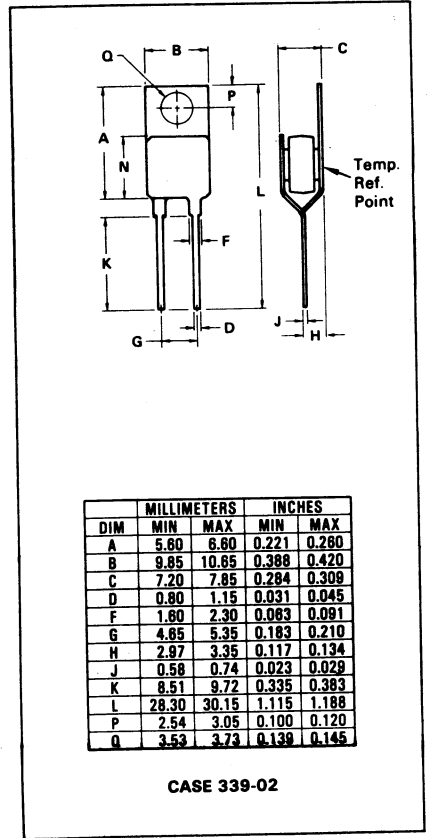
For a square wave input of amplitude  $V_m$ , the efficiency factor becomes:

$$\alpha_{(square)} = \frac{2R_L}{V_m^2} \cdot 100\% \approx 50\% \quad (3)$$

(A full wave circuit has twice these efficiencies)

As the frequency of the input signal is increased, the reverse recovery time of the diode (Figure 9) becomes significant, resulting in an increasing ac voltage component across  $R_L$  which is opposite in polarity to the forward current, thereby reducing the value of the efficiency factor  $\alpha$ , as shown on Figure 10.

It should be emphasized that Figure 10 shows waveform efficiency only; it does not provide a measure of diode losses. Data was obtained by measuring the ac component of  $V_O$  with a true rms ac voltmeter and the dc component with a dc voltmeter. The data was used in Equation 1 to obtain points for Figure 10.



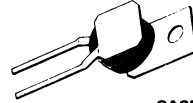
DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	5.60	6.60	0.221	0.260
B	9.85	10.65	0.388	0.420
C	7.20	7.85	0.284	0.309
D	0.80	1.15	0.031	0.045
F	1.80	2.30	0.083	0.091
G	4.65	5.35	0.183	0.210
H	2.97	3.35	0.117	0.134
J	0.58	0.74	0.023	0.029
K	8.51	9.72	0.335	0.383
L	28.30	30.15	1.115	1.188
P	2.54	3.05	0.100	0.120
Q	3.53	3.73	0.139	0.145

CASE 339-02

**MOTOROLA****BYW91-50  
thru  
BYW91-400****TAB-MOUNTED FAST RECOVERY  
POWER RECTIFIERS**

... designed for special applications such as dc power supplies, inverters, converters, ultrasonic systems, choppers, low RF interference, sonar power supplies and free wheeling diodes. A complete line of fast recovery rectifiers having typical recovery time of 150 nanoseconds providing high efficiency at frequencies to 250 kHz.

- Same mounting as a TO-220AB
- Cost effective in low current applications
- Lead or chassis mounted
- High surge current capability

**FAST RECOVERY  
POWER RECTIFIERS  
50 – 400 VOLTS  
24 AMPERES**

CASE 339-02

**MAXIMUM RATINGS**

Rating	Symbol	BYW91-50	BYW91-100	BYW91-200	BYW91-400	Unit
Peak repetitive reverse voltage Working peak reverse voltage DC blocking voltage	$V_{RRM}$ $V_{RWM}$ $V_R$	50	100	200	400	Volts
Non repetitive peak reverse voltage	$V_{RSM}$	75	150	250	450	Volts
RMS reverse voltage	$V_{R(RMS)}$	35	70	140	280	Volts
Average rectified forward current (Single phase, resistive load, $T_C = 125^\circ\text{C}$ )	$I_O$	24				Amps
Non repetitive peak surge current (surge applied at rated load conditions)	$I_{FSM}$	300 (for 1 cycle)				Amps
Operating junction temperature range	$T_J$	- 65 to + 150				$^\circ\text{C}$
Storage temperature range	$T_{stg}$	- 65 to + 175				$^\circ\text{C}$

**THERMAL CHARACTERISTICS**

Characteristic	Symbol	Max.	Unit
Thermal resistance, junction to case	$R_{\theta JC}$	0.8	$^\circ\text{C}/\text{W}$
Thermal resistance, junction to air, PC board mounts; perpendicular to surface	$R_{\theta JA}$	55	$^\circ\text{C}/\text{W}$

**ELECTRICAL CHARACTERISTICS**

Characteristic	Symbol	Min.	Typ	Max.	Unit
Instantaneous forward voltage ( $I_F = 75$ Amp, $T_J = 150^\circ\text{C}$ )	$V_F$	-	1.15	1.29	Volts
Forward voltage ( $I_F = 24$ Amp, $T_C = 25^\circ\text{C}$ )	$V_F$	-	1.00	1.15	Volts
Reverse current (rated dc voltage) $T_C = 25^\circ\text{C}$	$I_R$	-	10	25	$\mu\text{A}$
$T_C = 100^\circ\text{C}$		-	0.5	1.0	$\text{mA}$
$T_C = 150^\circ\text{C}$		-	7.0	10	$\text{mA}$

**REVERSE RECOVERY CHARACTERISTICS**

Characteristic	Symbol	Min.	Typ	Max.	Unit
Reverse recover time – Soft recovery ( $I_F = 1.0$ Amp to $V_R = 30$ Vdc, Figure 19) ( $I_{FM} = 36$ Amp, $di/dt = 25$ A/ $\mu\text{s}$ , Figure 20)	$t_{rr}$	-	150	200	ns
		-	200	300	
Reverse recovery current ( $I_F = 1.0$ Amp to $V_R = 30$ Vdc, Figure 19)	$I_{RM(REC)}$	-	-	4.0	Amps

FIGURE 1 — MAXIMUM FORWARD VOLTAGE

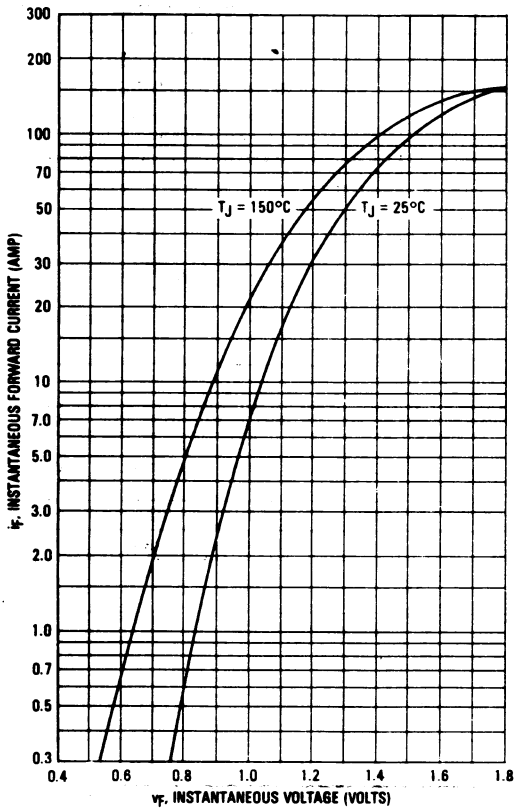
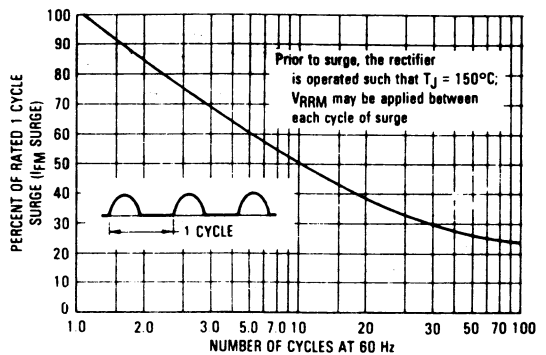
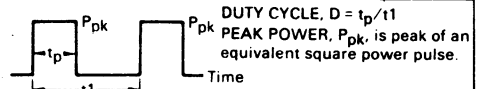


FIGURE 2 — MAXIMUM SURGE CAPABILITY



NOTE 1



To determine maximum junction temperature of the diode in a given situation, the following procedure is recommended.

The temperature of the case should be measured using a thermocouple placed on the case at the temperature reference point. The thermal mass connected to the case is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady-state conditions are achieved. Using the measured value of  $T_C$ , the junction temperature may be determined by:

$$T_J = T_C + \Delta T_{JC}$$

where  $\Delta T_{JC}$  is the increase in junction temperature above the case temperature. It may be determined by:

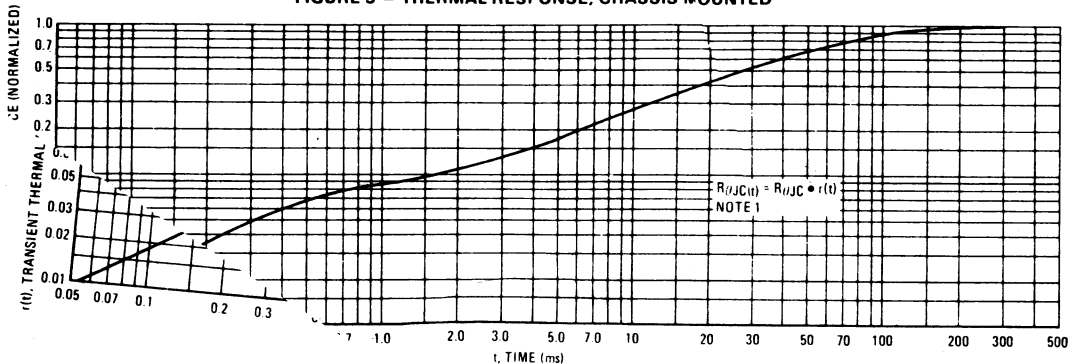
$$\Delta T_{JC} = P_{pk} \cdot R_{\theta JC} [D + (1 - D) \cdot (r(t_1 + t_p) + r(t_1))]$$

where

$r(t)$  = normalized value of transient thermal resistance at time,  $t$ , from Figure 3, i.e.:

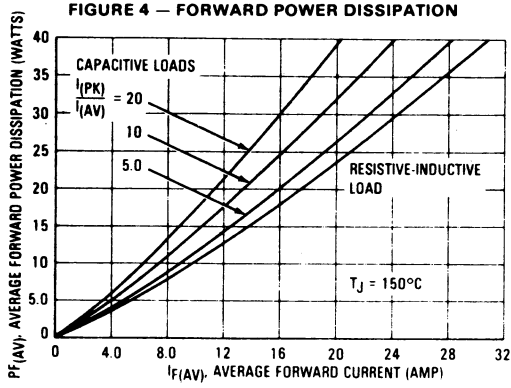
$r(t_1 + t_p)$  = normalized value of transient thermal resistance at time  $t_1 + t_p$ .

FIGURE 3 — THERMAL RESPONSE, CHASSIS MOUNTED



CHASSIS MOUNT RATING DATA

Sine Wave Input



Square Wave Input

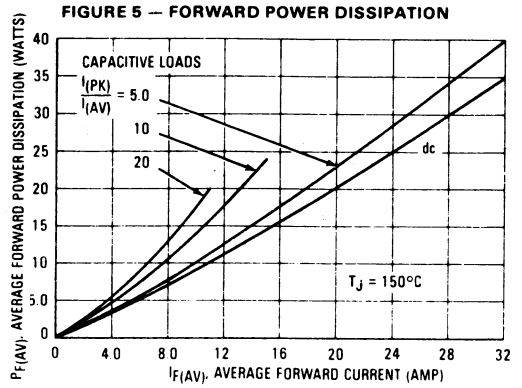


FIGURE 6 — CURRENT DERATING

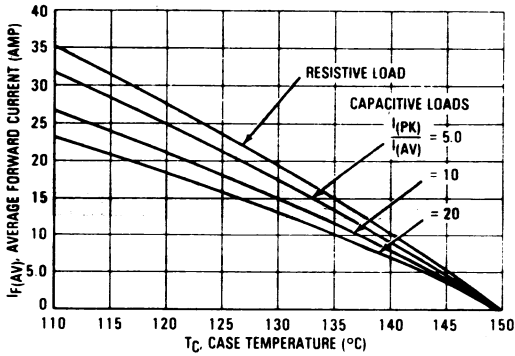
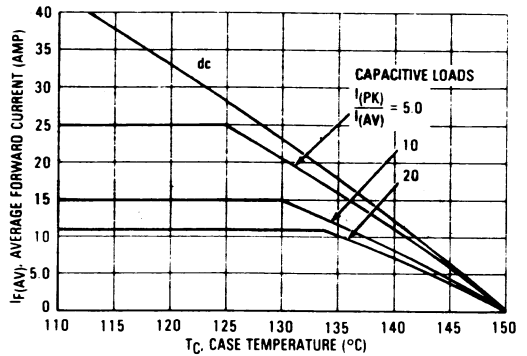


FIGURE 7 — CURRENT DERATING



PRINTED CIRCUIT BOARD RATING DATA

FIGURE 8 — FORWARD POWER DISSIPATION

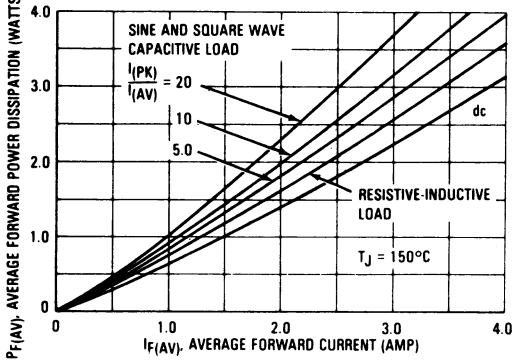
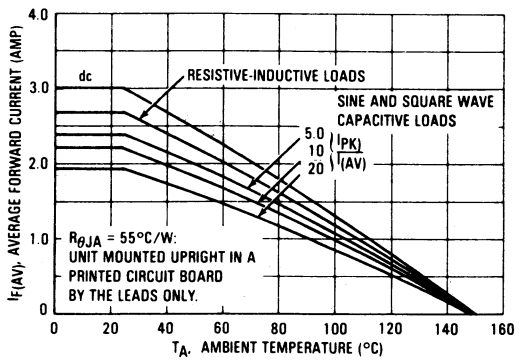


FIGURE 9 — CURRENT DERATING



3

TYPICAL DYNAMIC CHARACTERISTICS

FIGURE 10 — FORWARD RECOVERY TIME

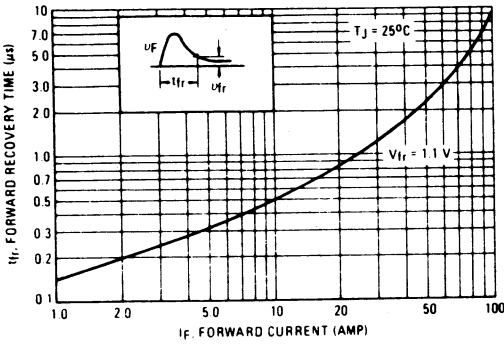


FIGURE 11 — JUNCTION CAPACITANCE

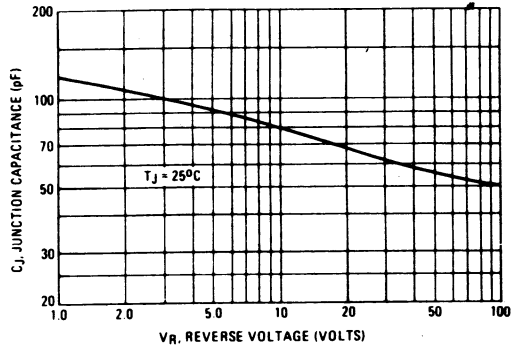


FIGURE 12 — TYPICAL REVERSE CURRENT

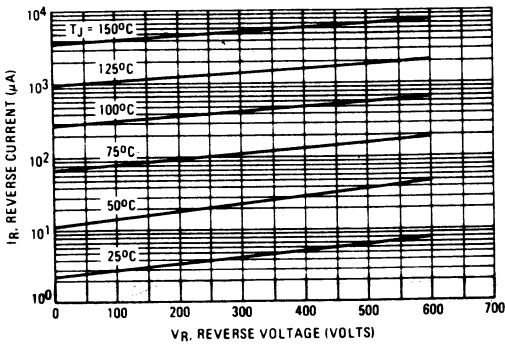
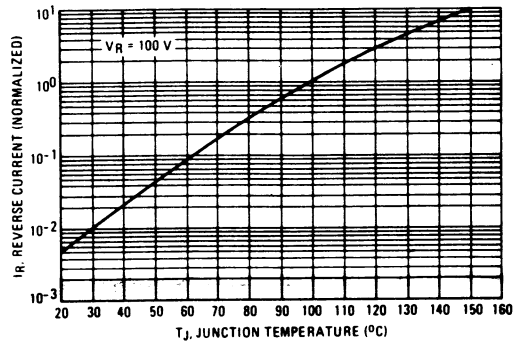
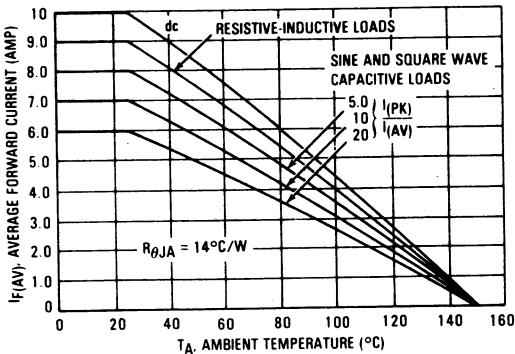


FIGURE 13 — NORMALIZED REVERSE CURRENT



TYPICAL MOUNTING DATA

FIGURE 14 — CURRENT DERATING



NOTE 2

Figure 14 shows the current carrying capability of a device mounted on a printed circuit board with a typical TO-220 type heatsink having a sink-to-air thermal resistance of  $12^\circ\text{C/W}$ . Allowing another  $2^\circ\text{C/W}$  for  $R_{\theta JC}$  plus  $R_{\theta CS}$  (case-to-sink) puts the total at  $14^\circ\text{C/W}$  as indicated. The unit and heatsink were mounted perpendicular to the printed circuit board for this data.

TYPICAL RECOVERED STORED CHARGE DATA  
(See Note 3)

FIGURE 15 —  $T_J = 25^\circ\text{C}$

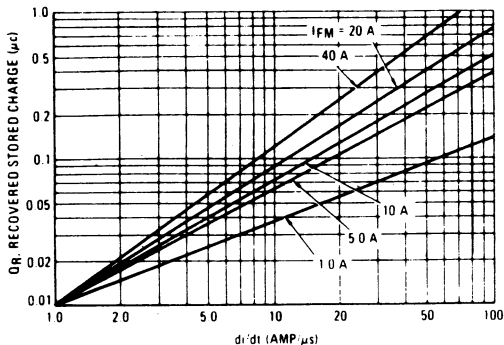


FIGURE 16 —  $T_J = 75^\circ\text{C}$

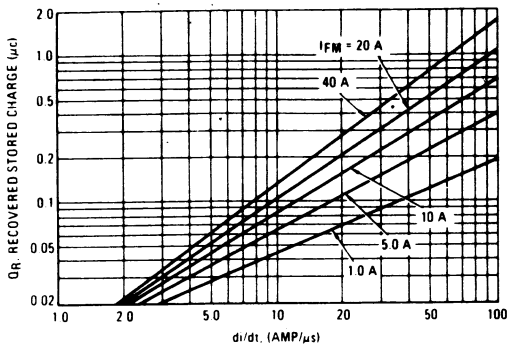


FIGURE 17 —  $T_J = 100^\circ\text{C}$

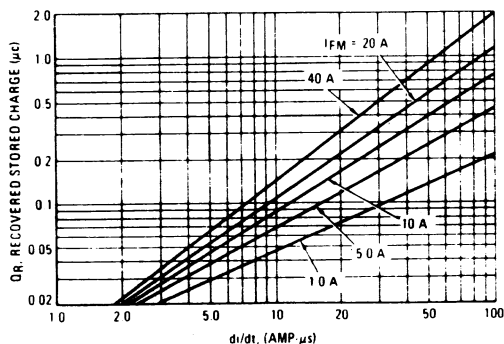
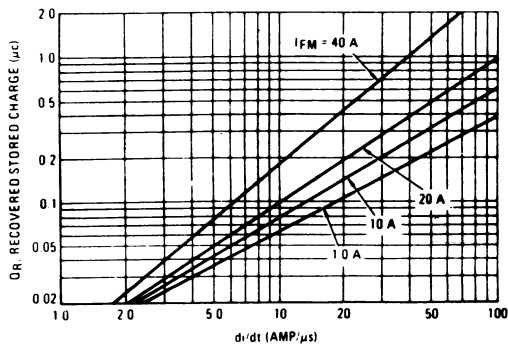


FIGURE 18 —  $T_J = 150^\circ\text{C}$



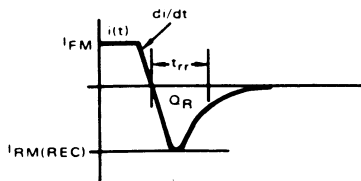
NOTE 3

Reverse recovery time is the period which elapses from the time that the current, thru a previously forward biased rectifier diode, passes thru zero going negatively until the reverse current recovers to a point which is less than 10% peak reverse current.

Reverse recovery time is a direct function of the forward current prior to the application of reverse voltage.

For any given rectifier, recovery time is very circuit dependent. Typical and maximum recovery time of all Motorola fast recovery power rectifiers are rated under a fixed set of conditions using  $I_F = 1.0 \text{ A}$ ,  $V_R = 30 \text{ V}$ . In order to cover all circuit conditions, curves are given for typical recovered stored charge versus commutation  $di/dt$  for various levels of forward current and for junction temperatures of  $25^\circ\text{C}$ ,  $75^\circ\text{C}$ ,  $100^\circ\text{C}$ , and  $150^\circ\text{C}$ .

To use these curves, it is necessary to know the forward current level just before commutation, the circuit commutation  $di/dt$ , and the operating junction temperature. The reverse recovery test current waveform for all Motorola fast recovery rectifiers is shown.



From stored charge curves versus  $di/dt$ , recovery time ( $t_{rr}$ ) and peak reverse recovery current ( $I_{RM(REC)}$ ) can be closely approximated using the following formulas:

$$t_{rr} = 1.41 \times \left[ \frac{Q_R}{di/dt} \right]^{1/2}$$

$$I_{RM(REC)} = 1.41 \times [Q_R \times di/dt]^{1/2}$$



FIGURE 19 — MOTOROLA REVERSE RECOVERY CIRCUIT

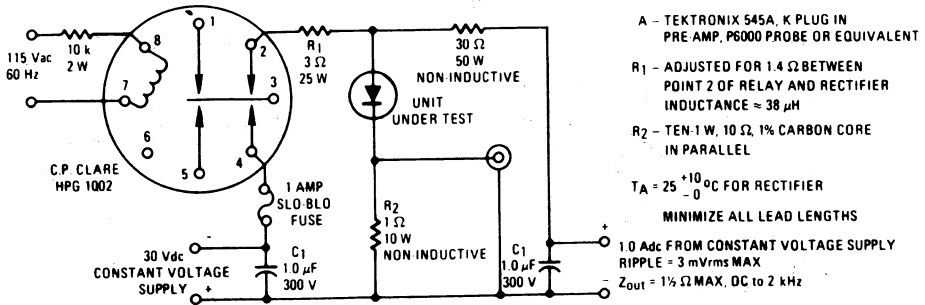


FIGURE 20 — JEDEC REVERSE RECOVERY CIRCUIT

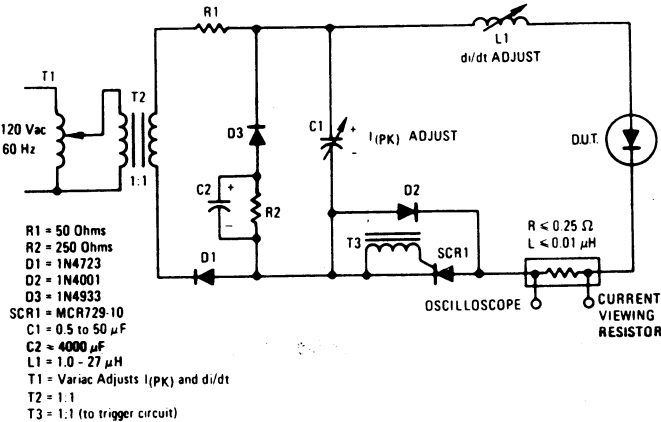
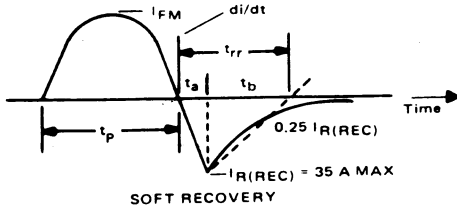


FIGURE 21 — REVERSE RECOVERY CHARACTERISTIC



DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	5.60	6.60	0.221	0.260
B	9.85	10.65	0.388	0.420
C	7.20	7.85	0.284	0.309
D	0.80	1.15	0.031	0.045
F	1.60	2.30	0.063	0.091
G	4.65	5.35	0.183	0.210
H	2.97	3.35	0.117	0.134
J	0.58	0.74	0.023	0.029
K	8.51	9.72	0.335	0.383
L	28.30	30.15	1.115	1.188
P	2.54	3.05	0.100	0.120
Q	3.53	3.73	0.139	0.145

CASE 339-02

**MECHANICAL CHARACTERISTICS**

**CASE:** Plastic Encapsulated, Metal Tabs.

**FINISH:** All external surfaces are corrosion resistant and are readily solderable.

**POLARITY:** Cathode to Tab with hole; Reverse polarity available by adding "R" Suffix, BYW 91 - 50 R

**WEIGHT:** 3.6 Grams (Approximately).

**MOUNTING TORQUE:** 8 in-lbs max.

**MAXIMUM TEMPERATURE FOR SOLDERING PURPOSES:** 350°C, 3/8" from case for 10 seconds.